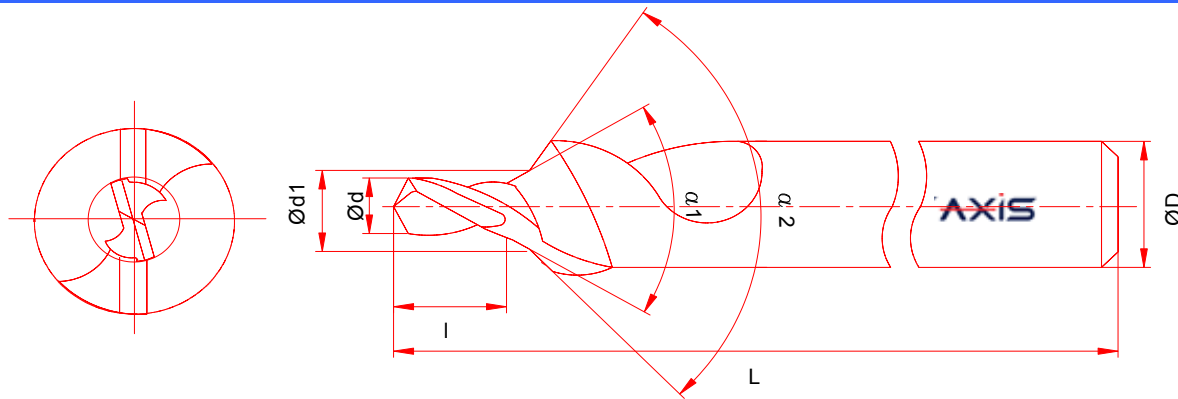


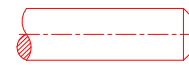
## PRODUCT DATA SHEET

Product Information	Customer Information										
<b>Description:</b> Center Drill <b>Raw Material:</b> <b>Application:</b> <b>Machine:</b> <table style="width: 100%; border: none;"> <tr> <td style="width: 33%;">Speed(rpm):</td> <td style="width: 33%;">Feed(mm/min):</td> <td style="width: 33%;"></td> </tr> <tr> <td>Cutting Speed(m/min):</td> <td>Feed(mm/rev):</td> <td></td> </tr> </table> <b>Coolant flow:</b> Coolant pressure: <b>Type of Coating (Select from below)</b> <table style="width: 100%; border: none;"> <tr> <td style="text-align: center;">Coating</td> <td style="text-align: center;">Non-coating</td> </tr> <tr> <td style="text-align: center;">                     TiAlN    AlTiN    AlCrN    TiN    TiCN    DLC    Diamond                 </td> <td></td> </tr> </table>	Speed(rpm):	Feed(mm/min):		Cutting Speed(m/min):	Feed(mm/rev):		Coating	Non-coating	TiAlN    AlTiN    AlCrN    TiN    TiCN    DLC    Diamond		<b>Company Name:</b> <b>Address:</b> <b>Contact Person:</b> <b>Tel:</b> <b>Tfx:</b> <b>e-Mail:</b> <b>Skype:</b> <b>Enquiry</b> <b>Order</b> <b>Quantity:</b>
Speed(rpm):	Feed(mm/min):										
Cutting Speed(m/min):	Feed(mm/rev):										
Coating	Non-coating										
TiAlN    AlTiN    AlCrN    TiN    TiCN    DLC    Diamond											



**Parameters for tool:**

d	
d1	
l	
a1	
a2	
D	
L	



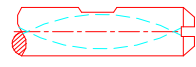
Form HA



Form HAK



Form HB



Form HBK



Form HE



Form HEK

Right Helix Right Cut

Right Helix Left Cut

Left Helix Right Cut

Left Helix Left Cut

**DIRECTION**

- All Dimensions in mm otherwise specified.



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