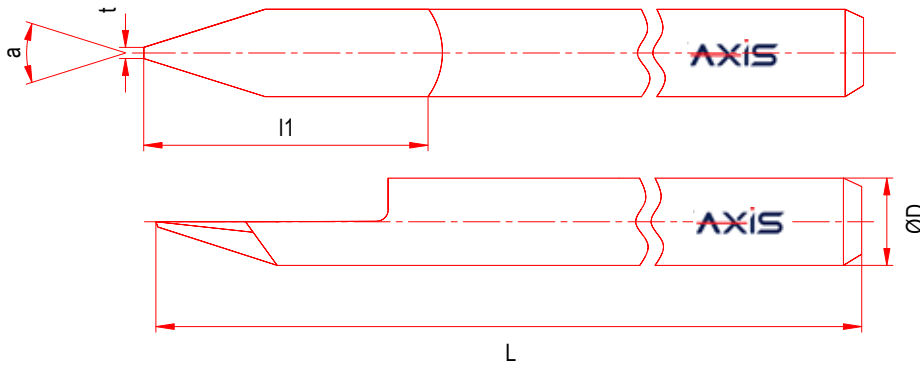


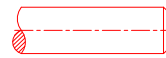
PRODUCT DATA SHEET

Product Information			Customer Information												
Description: Engraver			Company Name:												
Raw Material:			Address:												
Application:			Contact Person:												
Machine:	Speed(rpm):	Feed(mm/min):	Tel:												
	Cutting Speed(m/min):	Feed(mm/rev):	Tfx:												
Coolant flow:	Coolant pressure:		e-Mail:												
Type of Coating (Select from below)			Skype:												
<table style="width: 100%; text-align: center;"> <tr> <td colspan="2">Coating</td> <td colspan="2">Non-coating</td> </tr> <tr> <td>TiAlN</td> <td>AlTiN</td> <td>AlCrN</td> <td>TiN</td> <td>TiCN</td> <td>DLC</td> <td>Diamond</td> </tr> </table>			Coating		Non-coating		TiAlN	AlTiN	AlCrN	TiN	TiCN	DLC	Diamond	Enquiry	
Coating		Non-coating													
TiAlN	AlTiN	AlCrN	TiN	TiCN	DLC	Diamond									
			Order												
			Quantity:												

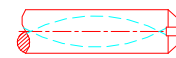


Parameters for tool:

t	
L	
l1	
a	
D	



Form HA



Form HAK



Form HB



Form HBK



Form HE



Form HEK

Right Helix Right Cut

Right Helix Left Cut

Left Helix Right Cut

Left Helix Left Cut

DIRECTION

- All Dimensions in mm otherwise specified.



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