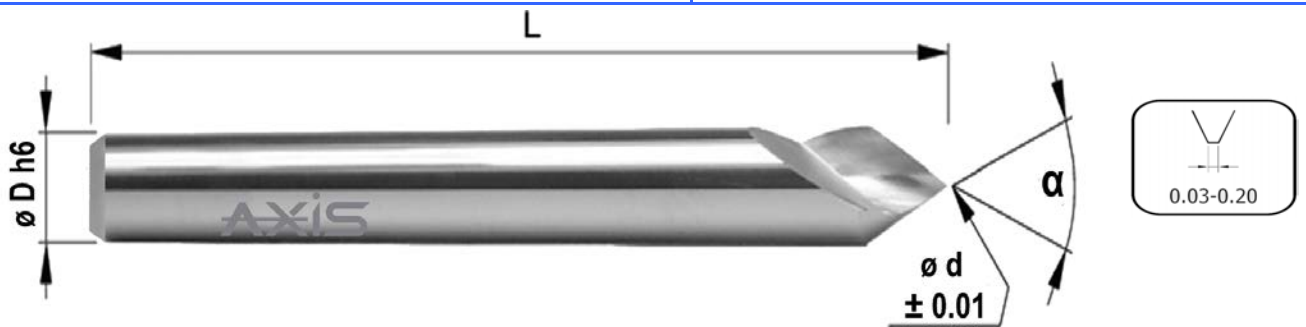


PRODUCT DATA SHEET

Product Information			Customer Information	
Description:	Helical Engraving Mill		Company Name:	
Raw Material:			Address:	
Application:			Contact Person:	
Machine:	Speed(rpm):	Feed(mm/min):	Tel:	
	Cutting Speed(m/min):	Feed(mm/rev):	Tfx:	
Coolant flow:	Coolant pressure:		e-Mail:	
Type of Coating (Select from below)	Coating	Non-coating	Skype:	
TialN AlTiN AlCrN TiN TiCN DLC Diamond			Enquiry	Order
			Quantity:	

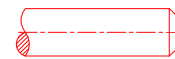


Helix (λ) = 24°

α : 30 /35 /40 /45 /50 /55 /60 /90 normally
or as per customer's requirement

Parameters for tool:

d	
α	
L	
D	
Z	



Form HA



Form HAK



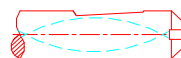
Form HB



Form HBK



Form HE



Form HEK

Right Hand Left Hand

DIRECTION

- All Dimensions in mm otherwise specified.