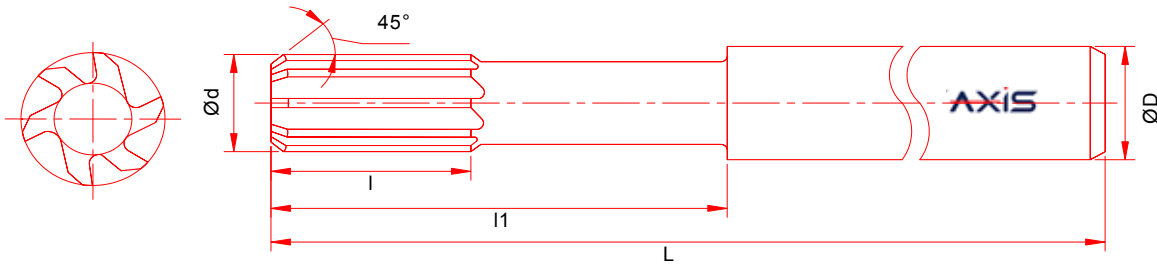


**PRODUCT DATA SHEET**

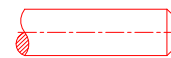
Product Information			Customer Information	
<b>Description:</b>	Reamer		<b>Company Name:</b>	
<b>Raw Material:</b>			<b>Address:</b>	
<b>Application:</b>			<b>Contact Person:</b>	
<b>Machine:</b>	Speed(rpm):	Feed(mm/min):	<b>Tel:</b>	
	Cutting Speed(m/min):	Feed(mm/rev):	<b>Tfx:</b>	
<b>Coolant flow:</b>	<b>Coolant pressure:</b>		<b>e-Mail:</b>	
<b>Type of Coating (Select from below)</b>	<b>Coating</b>	<b>Non-coating</b>	<b>Skype:</b>	
TiAlN    AlTiN    AlCrN    TiN    TiCN    DLC		Diamond	<b>Enquiry</b>	<b>Order</b>
			<b>Quantity:</b>	

Z = No. of flutes  
T = ± Hole size tolerance

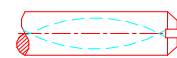


**Parameters for tool:**

d	
l	
l1	
D	
L	
a	
Z	
T	



Form HA



Form HAK



Form HB



Form HBK



Form HE



Form HEK

Right Helix Right Cut

Left Helix Right Cut

**DIRECTION**

- All Dimensions in mm otherwise specified.



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