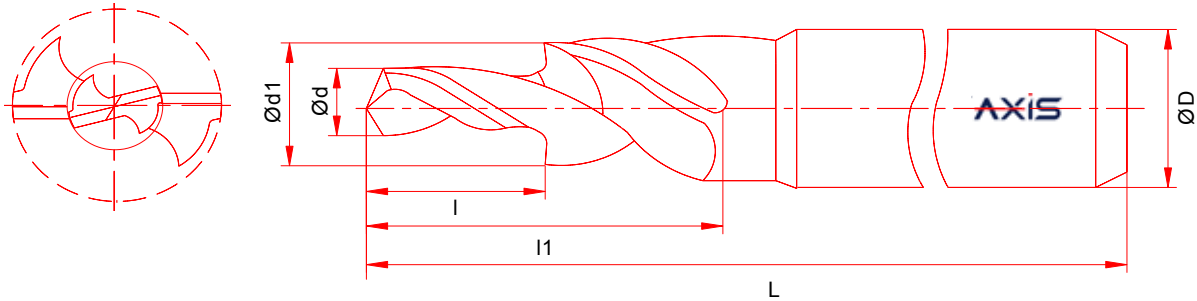


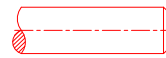
PRODUCT DATA SHEET

Product Information			Customer Information								
Description: Step Drill (70590)			Company Name:								
Raw Material:			Address:								
Application:			Contact Person:								
Machine:	Speed(rpm):	Feed(mm/min):	Tel:								
	Cutting Speed(m/min):	Feed(mm/rev):	Tfx:								
Coolant flow:	Coolant pressure:		e-Mail:								
Type of Coating (Select from below)			Skype:								
<table border="0"> <tr> <td>TiAlN</td> <td>AlTiN</td> <td>AlCrN</td> <td>TiN</td> <td>TiCN</td> <td>DLC</td> <td>Diamond</td> </tr> </table>			TiAlN	AlTiN	AlCrN	TiN	TiCN	DLC	Diamond	Enquiry	
TiAlN	AlTiN	AlCrN	TiN	TiCN	DLC	Diamond					
			Order								
			Quantity:								

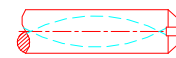


Parameters for tool:

d	
d1	
l	
l1	
D	
L	



Form HA



Form HAK



Form HB



Form HBK



Form HE



Form HEK

Right Helix Right Cut

Right Helix Left Cut

Left Helix Right Cut

Left Helix Left Cut

DIRECTION

- All Dimensions in mm otherwise specified.



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www.axis-microtools.com
+91 1792 232860 / 232960
info@axis-microtools.com