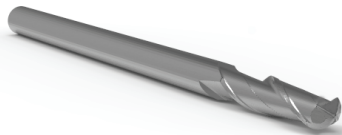


AXIS NORM, TC GRAIN SUB MICRO, Z 2, HYPERLOX COAT, TINALOX COAT, EXTERNAL, EXTERNAL, 30°, DIN 6535 FORM HA, and other material/finish icons.



AXIS B9701

COPPER, AI >10% Si, AI <10% Si, SS, STEEL HARDENED, CAST IRON, STEEL ALLOY, HRC <45, and other material compatibility icons.



or visit : www.axis-microtools.com

BALL RADIUS TOL:
± 0.005 (R 0.10 - R 1.50)
± 0.010 (R 2.00 - R 6.00)

For dia range:
0.20 - 1.499mm a = 11°
1.50 - 12.00mm a = 15°

ON REQUEST :
Inch Sizes / Special sizes

PACKING :
Up to Dia 1.80mm : 10 tools / pack,
Dia > 1.80mm : Single tool / pack

All Dimensions in mm otherwise specified

Radius	Dia	EFL	Total Length	Shank Dia
R	d	l	L	D h6
0.10	0.20	0.2	38	3.0 / 4.0
0.10	0.20	0.4	38	3.0 / 4.0
0.15	0.30	0.3	38	3.0 / 4.0
0.15	0.30	0.6	38	3.0 / 4.0
0.20	0.40	0.4	38	3.0 / 4.0
0.20	0.40	0.8	38	3.0 / 4.0
0.25	0.50	0.5	38	3.0 / 4.0
0.25	0.50	1.0	38	3.0 / 4.0
0.30	0.60	0.6	38	3.0 / 4.0
0.30	0.60	1.2	38	3.0 / 4.0
0.35	0.70	0.7	38	3.0 / 4.0
0.35	0.70	1.4	38	3.0 / 4.0
0.40	0.80	0.8	38	3.0 / 4.0
0.40	0.80	1.6	38	3.0 / 4.0
0.45	0.90	0.9	38	3.0 / 4.0
0.45	0.90	1.8	38	3.0 / 4.0
0.50	1.00	1.0	38	3.0 / 4.0
0.50	1.00	2.0	38	3.0 / 4.0
0.60	1.20	2.4	38	3.0 / 4.0
0.60	1.20	3.6	38	3.0 / 4.0





SCAN TO VISIT
WEBSITE

or visit : www.axis-microtools.com

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± 0.010 (R 2.00 - R 6.00)

For dia range:

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1.50 - 12.00mm a = 15°

ON REQUEST :

Inch Sizes / Special sizes

PACKING :

Up to Dia 1.80mm : 10 tools / pack,
Dia > 1.80mm : Single tool / pack

All Dimensions in mm otherwise
specified

Radius	Dia	EFL	Total Length	Shank Dia
R	d	l	L	D h6
0.70	1.40	2.8	38	3.0 / 4.0
0.70	1.40	4.2	38	3.0 / 4.0
0.75	1.50	3.0	38	3.0 / 4.0
0.75	1.50	4.5	38	3.0 / 4.0
0.80	1.60	3.2	38	3.0 / 4.0
0.80	1.60	4.8	38	3.0 / 4.0
0.90	1.80	3.6	38	3.0 / 4.0
0.90	1.80	5.4	38	3.0 / 4.0
1.00	2.00	4.0	38	6.0
1.00	2.00	6.0	38	6.0
1.25	2.50	5.0	38	6.0
1.25	2.50	7.5	38	6.0
1.50	3.00	6.0	38	6.0
1.50	3.00	8.0	38	6.0
2.00	4.00	8.0	45	6.0
2.00	4.00	12.0	45	6.0
2.50	5.00	8.0	50	6.0
2.50	5.00	12.0	50	6.0
3.00	6.00	10.0	50	6.0
3.00	6.00	12.0	50	6.0
4.00	8.00	12.0	50	8.0
4.00	8.00	16.0	63	8.0
5.00	10.00	15.0	63	10.0
5.00	10.00	20.0	75	10.0
6.00	12.00	18.0	75	12.0
6.00	12.00	24.0	75	12.0