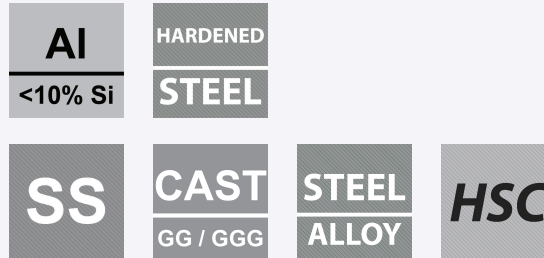
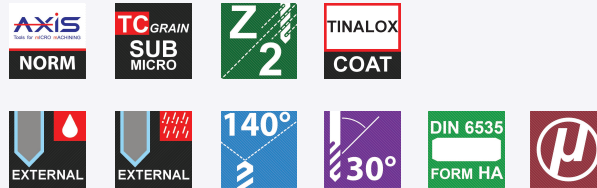


AXIS T2101



or visit : www.axis-microtools.com

ADVANTAGES

Better Finish
Ultra High Speeds
High Accuracy Better Life
Self Centering and High Accuracy

CAUTIONS

For drill depth upto 7xd we recommend to use centering drill
For drill depth more than 4xd use Pecking cycle

ON REQUEST :

Inch Sizes / Special sizes / Left hand drills

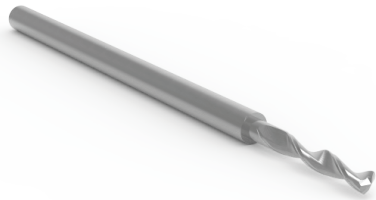
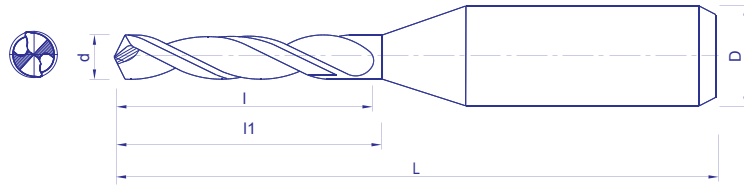
PACKING :

Single tool / pack

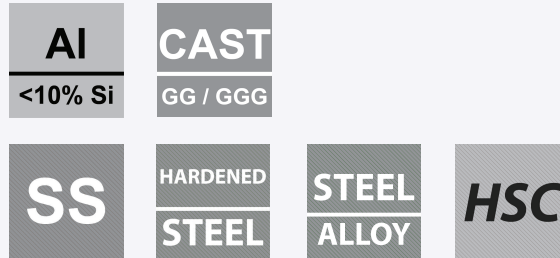
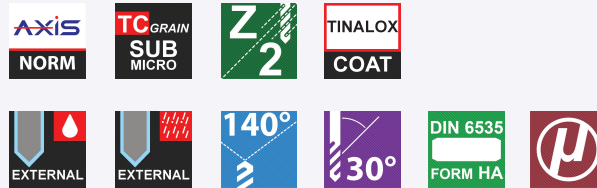
All Dimensions in mm otherwise specified

Dia	Flute Length	Plunge Length	Total Length	Shank Dia		Dia	Flute Length	Plunge Length	Total Length	Shank Dia
d	l	l1	L	D h5		d	l	l1	L	D h5
Short Lengths (~ 4Xd1)					Long Lengths (~ 7Xd1)					
0.80/0.85	5.0	5.2	44	3.0	0.80/0.85	6.6	6.8	45	3.0	
0.90/0.95	5.6	5.8	44	3.0	0.90/0.95	7.4	7.6	45	3.0	
1.00/1.05	6.2	6.4	44	3.0	1.00/1.05	8.2	8.4	46	3.0	
1.10/1.15	6.8	7.0	44	3.0	1.10/1.15	9.0	9.2	46	3.0	
1.20/1.25	7.4	7.6	45	3.0	1.20/1.25	11.1	11.3	49	3.0	
1.30/1.35	8.0	8.2	45	3.0	1.30/1.35	12.0	12.2	49	3.0	
1.40/1.45	8.6	8.8	46	3.0	1.40/1.45	12.9	13.1	50	3.0	
1.50/1.55	9.2	9.4	46	3.0	1.50/1.55	13.3	13.5	50	3.0	
1.60/1.65	9.8	10.0	47	3.0	1.60/1.65	14.7	14.9	52	3.0	
1.70/1.75	10.4	10.6	47	3.0	1.70/1.75	15.6	15.8	52	3.0	
1.80/1.85	11.0	11.2	48	3.0	1.80/1.85	16.5	16.7	53	3.0	
1.90/1.95	11.6	11.8	48	3.0	1.90/1.95	17.4	17.6	53	3.0	
2.00/2.05	12.2	12.4	55	3.0	2.00/2.05	18.3	18.5	61	3.0	
2.10/2.15	12.8	13.0	55	3.0	2.10/2.15	19.2	19.4	61	3.0	
2.20/2.25	13.4	13.6	56	3.0	2.20/2.25	20.1	20.3	63	3.0	
2.30/2.35	14.0	14.2	56	3.0	2.30/2.35	21.0	21.2	63	3.0	
2.40/2.45	14.6	14.8	57	3.0	2.40/2.45	21.9	22.1	64	3.0	
2.50/2.55	15.2	15.4	57	3.0	2.50/2.55	22.8	23.0	64	3.0	
2.60/2.65	15.8	16.0	58	3.0	2.60/2.65	23.7	23.9	66	3.0	
2.70/2.75	16.4	16.6	58	3.0	2.70/2.75	24.6	24.8	66	3.0	
2.80/2.85	17.0	17.2	60	3.0	2.80/2.85	25.5	25.7	67	3.0	
2.90/2.95	17.6	17.8	60	3.0	2.90/2.95	26.4	26.6	67	3.0	
3.00	18.0	18.2	60	3.0	3.00	27.0	27.2	67	3.0	





AXIS T2101



Dia	Flute Length	Total Length	Shank Dia	Dia	Flute Length	Total Length	Shank Dia	
d	l	L	D h5	d	l	L	D h5	
3d/5d/8d/12d				3d/5d/8d/12d				
3.00-3.30	20.0	62	6.0	5.60-6.00	57.0	95	6.0	
	28.0	66	6.0		78.0	116	6.0	
3.40-3.70	34.0	72	6.0	6.10-7.00	34.0	79	8.0	
	54.0	92	6.0		53.0	91	8.0	
	20.0	62	6.0		76.0	114	8.0	
3.80-4.30	28.0	66	6.0	7.10-8.00	108.0	146	8.0	
	34.0	72	6.0		41.0	79	8.0	
	54.0	92	6.0		53.0	91	8.0	
4.40-4.70	24.0	66	6.0	8.10-9.00	76.0	114	8.0	
	36.0	74	6.0		108.0	146	8.0	
	43.0	81	6.0		47.0	89	10.0	
4.80-5.50	64.0	102	6.0	9.10-10.00	61.0	103	10.0	
	24.0	66	6.0		95.0	142	10.0	
	36.0	74	6.0		120.0	162	10.0	
5.60-6.00	43.0	81	6.0	10.10-12.00	47.0	89	10.0	
	64.0	102	6.0		61.0	103	10.0	
	28.0	66	6.0		95.0	142	10.0	
	44.0	82	6.0		120.0	162	10.0	
	57.0	95	6.0		10.10-12.00	55.0	102	12.0
	78.0	116	6.0		71.0	118	12.0	
	28.0	66	6.0		114.0	162	12.0	
	44.0	82	6.0		156.0	204	12.0	

ON REQUEST :
Inch Sizes / Special sizes

PACKING :
Up to Dia 3.00mm : 10 tools / pack,
Dia 3.00 - 8.00mm : 5 tools / pack,
Dia > 8.00mm : Single toll / pack

All Dimensions in mm otherwise specified



QUALITY • PRECISION • CONSISTENCY

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