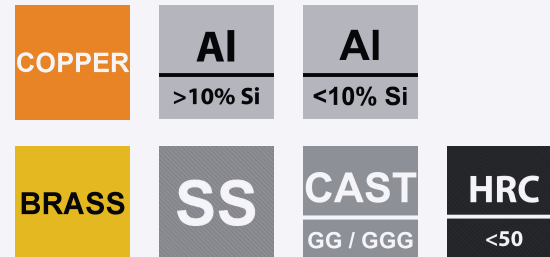


AXIS T6981



or visit : www.axis-microtools.com

CAUTION

No OD relief < $\varnothing 0.20\text{mm}$
Pt Angle 118° For $d1 < \varnothing 0.40$
Pt Angle 130° For $d1 \geq \varnothing 0.40$

ON REQUEST :
Inch Sizes / Special sizes /
Left hand drills

PACKING :
10 tools / pack

All Dimensions in mm otherwise
specified

Dia	Flute Length	Plunge Length	Shank Dia	Dia	Flute Length	Plunge Length	Shank Dia
d -0.004	l	l1	D h6	d -0.004	l	l1	D h6
0.05	0.5	0.7	1.0	0.27	1.9	2.2	1.0
0.08	0.5	0.7	1.0	0.28	1.9	2.2	1.0
0.09	0.5	0.7	1.0	0.29	1.9	2.2	1.0
0.10	0.5	0.7	1.0	0.30	1.9	2.2	1.0
0.11	0.5	0.7	1.0	0.31	2.4	2.8	1.0
0.12	0.5	0.7	1.0	0.32	2.4	2.8	1.0
0.13	0.8	1.0	1.0	0.33	2.4	2.8	1.0
0.14	0.8	1.0	1.0	0.34	2.4	2.8	1.0
0.15	0.8	1.0	1.0	0.35	2.4	2.8	1.0
0.16	1.1	1.4	1.0	0.36	2.4	2.8	1.0
0.17	1.1	1.4	1.0	0.37	2.4	2.8	1.0
0.18	1.1	1.4	1.0	0.38	2.4	2.8	1.0
0.19	1.1	1.4	1.0	0.39	2.7	3.6	1.0
0.20	1.5	1.8	1.0	0.40	2.7	3.6	1.0
0.21	1.5	1.8	1.0	0.41	2.7	3.6	1.0
0.22	1.5	1.8	1.0	0.42	2.7	3.6	1.0
0.23	1.5	1.8	1.0	0.43	2.7	3.6	1.0
0.24	1.5	1.8	1.0	0.44	2.7	3.6	1.0
0.25	1.9	2.2	1.0	0.45	2.7	3.6	1.0
0.26	1.9	2.2	1.0	0.46	2.7	3.6	1.0





SCAN TO VISIT WEBSITE

or visit : www.axis-microtools.com

CAUTION

No OD relief < \varnothing 0.20mm
Pt Angle 118° For $d_1 < \varnothing$ 0.40
Pt Angle 130° For $d_1 \geq \varnothing$ 0.40

Dia	Flute Length	Plunge Length	Shank Dia	Dia	Flute Length	Plunge Length	Shank Dia
d -0.004	l	l1	D h6	d -0.004	l	l1	D h6
0.47	2.7	3.6	1.0	0.79	5.0	6.3	1.0
0.48	2.7	3.6	1.0	0.80	5.0	6.3	1.5
0.49	3.2	4.0	1.0	0.81	5.0	6.3	1.5
0.50	3.2	4.0	1.0	0.82	5.0	6.3	1.5
0.51	3.2	4.0	1.0	0.83	5.0	6.3	1.5
0.52	3.2	4.0	1.0	0.84	5.0	6.3	1.5
0.53	3.2	4.0	1.0	0.85	5.0	6.3	1.5
0.54	3.6	4.5	1.0	0.86	5.7	7.1	1.5
0.55	3.6	4.5	1.0	0.87	5.7	7.1	1.5
0.56	3.6	4.5	1.0	0.88	5.7	7.1	1.5
0.57	3.6	4.5	1.0	0.89	5.7	7.1	1.5
0.58	3.6	4.5	1.0	0.90	5.7	7.1	1.5
0.59	3.6	4.5	1.0	0.91	5.7	7.1	1.5
0.60	3.6	4.5	1.0	0.92	5.7	7.1	1.5
0.61	3.9	4.5	1.0	0.93	5.7	7.1	1.5
0.62	3.9	5.0	1.0	0.94	5.7	7.1	1.5
0.63	3.9	5.0	1.0	0.95	5.7	7.1	1.5
0.64	3.9	5.0	1.0	0.96	6.5	8.0	1.5
0.65	3.9	5.0	1.0	0.97	6.5	8.0	1.5
0.66	3.9	5.0	1.0	0.98	6.5	8.0	1.5
0.67	3.9	5.0	1.0	0.99	6.5	8.0	1.5
0.68	4.5	5.0	1.0	1.00	6.5	8.0	1.5
0.69	4.5	5.6	1.0	1.05	6.5	8.0	1.5
0.70	4.5	5.6	1.0	1.10	7.3	9.0	1.5
0.71	4.5	5.6	1.0	1.15	7.3	9.0	1.5
0.72	4.5	5.6	1.0	1.20	8.2	10.0	1.5
0.73	4.5	5.6	1.0	1.25	8.2	10.0	1.5
0.74	4.5	5.6	1.0	1.30	8.2	10.0	1.5
0.75	4.5	5.6	1.0	1.35	9.2	11.2	1.5
0.76	5.0	6.3	1.0	1.40	9.2	11.2	1.5
0.77	5.0	6.3	1.0	1.45	9.2	11.2	1.5
0.78	5.0	6.3	1.0	1.50	9.2	11.2	1.5

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