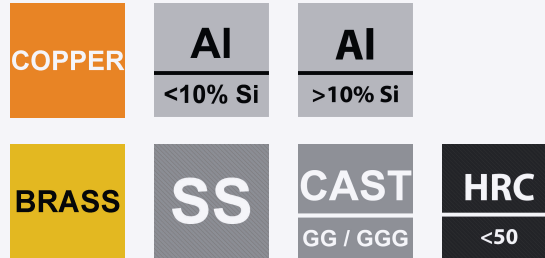
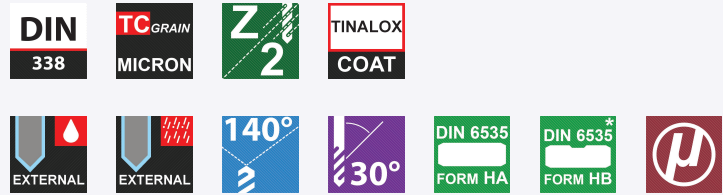


**AXIS T8321**



or visit : [www.axis-microtools.com](http://www.axis-microtools.com)

**APPLICATION**

For Universal drilling applications

**ADVANTAGES**

Excellent hole quality  
Better dimensional control

**CAUTION**

Ensure uniform feed  
Ensure effective clamping

Drill diameter available in steps of 0.05mm

**ON REQUEST :**

\*Standard non Stock / Inch Sizes /  
Special sizes / Left hand drills

**PACKING :**

Up to Dia 2.00mm : 10 tools / pack  
Dia > 2.00mm : Single tool / pack

All Dimensions in mm otherwise specified

Dia	Flute Length	Total Length		Dia	Flute Length	Total Length
d	l	L		d	l	L
0.50	6.0	22		4.30 - 4.75	47.0	80
0.55	7.0	24		4.80 - 5.30	52.0	86
0.60 - 0.65	8.0	26		5.35 - 6.00	57.0	93
0.70 - 0.75	9.0	28		6.05 - 6.70	63.0	101
0.80 - 0.85	10.0	30		6.75 - 7.50	69.0	109
0.90 - 0.95	11.0	32		7.55 - 8.50	75.0	117
1.00 - 1.05	12.0	34		8.60 - 9.50*	81.0	125
1.10 - 1.15	14.0	36		9.55 - 10.60*	87.0	133
1.20 - 1.30	16.0	38		10.65 - 11.80*	94.0	142
1.35 - 1.50	18.0	40		11.85 - 13.20*	101.0	151
1.55 - 1.70	20.0	43		13.25 - 14.00*	108.0	160
1.75 - 1.90	22.0	46		14.05 - 15.00*	114.0	169
1.95 - 2.10	24.0	49		15.05 - 16.00*	120.0	178
2.15 - 2.35	27.0	53				
2.40 - 2.65	30.0	57				
2.70 - 3.00	33.0	61				
3.05 - 3.35	36.0	65				
3.40 - 3.75	39.0	70				
3.80 - 4.25	43.0	75				

