

Solid Carbide Coolant Hole Drill

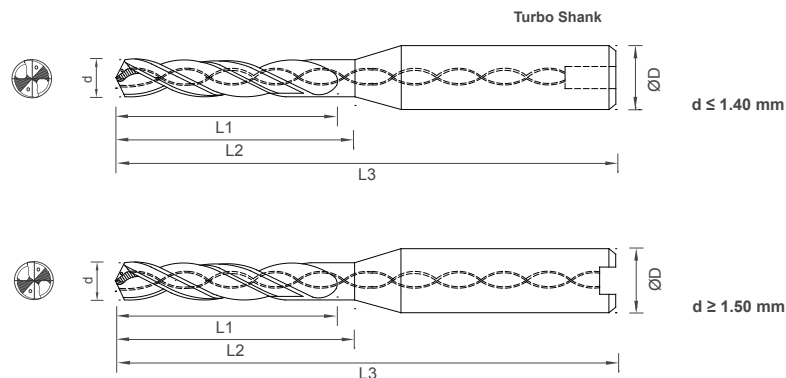
- 15Xd H3151
- 20Xd H3201
- 25Xd H3251
- 30Xd H3301



APPLICATION

Specially designed for deep hole Drilling in unalloyed and alloyed Steels, Stainless Steel, Cast Iron and heat treated Steels upto 50 HRC

- SS
- STEEL ALLOY
- HRC <50
- CAST IRON



- AXIS NORM
- TC GRAIN SUB MICRON
- Z₂
- INTERNAL
- INTERNAL
- 135°
- DIN 6535 FORM HA
- AXI
- AxiCoat TiAlN

Dia h6 ød	Shank h6 ØD	H3151 15xd				H3201 20xd				H3251 25xd				H3301 30xd			
		L1	L2	L3	Stock	L1	L2	L3	Stock	L1	L2	L3	Stock	L1	L2	L3	Stock
1.00	3.00	18.0	18.20	75		25.0	25.20	75		30.0	30.20	75		35.0	35.20	75	
1.10	3.00	20.0	20.20	75		25.0	25.20	75		30.0	30.20	75		35.0	35.20	75	
1.20	3.00	24.0	24.20	75		28.0	28.20	75		35.0	35.20	75		45.0	45.20	85	
1.30	3.00	24.0	24.20	75		30.0	30.20	75		35.0	35.20	85		45.0	45.20	85	
1.40	3.00	27.0	27.20	75		32.0	32.20	75		40.0	40.20	85		45.0	45.20	85	
1.50	3.00	27.0	27.20	75		36.0	36.20	80		45.0	45.20	85		55.0	55.20	95	
1.60	3.00	30.0	30.20	75		36.0	36.20	80		45.0	45.20	85		55.0	55.20	95	
1.70	3.00	30.0	30.20	75		40.0	40.20	85		50.0	50.20	95		55.0	55.20	95	
1.80	3.00	35.0	35.20	75		40.0	40.20	85		50.0	50.20	95		65.0	65.20	105	
1.90	3.00	35.0	35.20	75		45.0	45.20	95		55.0	55.20	95		65.0	65.20	105	
2.00	4.00	35.0	35.50	80		45.0	45.50	95		55.0	55.50	95		65.0	65.50	105	
2.10	4.00	40.0	40.50	80		50.0	50.50	95		60.0	60.50	108		75.0	75.50	115	
2.20	4.00	40.0	40.50	80		50.0	50.50	95		60.0	60.50	108		75.0	75.50	115	
2.30	4.00	40.0	40.50	80		55.0	55.50	95		65.0	65.50	108		75.0	75.50	115	
2.40	4.00	45.0	45.50	90		55.0	55.50	95		70.0	70.50	112		85.0	85.50	130	
2.50	4.00	45.0	45.50	90		60.0	60.50	108		70.0	70.50	112		85.0	85.50	130	
2.60	4.00	48.0	48.50	90		60.0	60.50	108		75.0	75.50	120		85.0	85.50	130	
2.70	4.00	48.0	48.50	90		65.0	65.50	108		75.0	75.50	120		95.0	95.50	140	
2.80	4.00	50.0	50.50	90		65.0	65.50	108		80.0	80.50	125		95.0	95.50	140	
2.90	4.00	50.0	50.50	90		68.0	68.50	112		80.0	80.50	125		95.0	95.50	140	
3.00	6.00	55.0	55.50	100		68.0	68.50	112		85.0	85.50	130		105.0	105.50	150	
3.10	6.00	55.0	55.50	100		75.0	75.50	120		85.0	85.50	130		105.0	105.50	150	



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Dia h6 ød	Shank h6 ØD	H3151 15xd				H3201 20xd				H3251 25xd				H3301 30xd			
		L1	L2	L3	Stock	L1	L2	L3	Stock	L1	L2	L3	Stock	L1	L2	L3	Stock
3.20	6.00	60.0	60.50	100		75.0	75.50	120		95.0	95.50	140		105.0	105.50	150	
3.30	6.00	60.0	60.50	100		75.0	75.50	120		95.0	95.50	140		115.0	115.50	160	
3.40	6.00	60.0	60.50	100		80.0	80.50	130		95.0	95.50	140		115.0	115.50	160	
3.50	6.00	65.0	65.50	108		80.0	80.50	130		100.0	100.50	150		115.0	115.50	160	
3.60	6.00	65.0	65.50	108		85.0	85.50	130		100.0	100.50	150		125.0	125.50	175	
3.70	6.00	70.0	70.50	108		85.0	85.50	130		105.0	105.50	150		125.0	125.50	175	
3.80	6.00	70.0	70.50	108		90.0	90.50	140		105.0	105.50	150		125.0	125.50	175	
3.90	6.00	70.0	70.70	108		90.0	90.50	140		110.0	110.50	160		125.0	125.50	175	
4.00	6.00	75.0	75.50	120		95.0	95.50	140		110.0	110.50	160		135.0	135.50	185	
4.10	6.00	75.0	75.50	120		95.0	95.50	140		120.0	120.50	170		135.0	135.50	185	
4.20	6.00	75.0	75.50	120		95.0	95.50	140		120.0	120.50	170		135.0	135.50	185	
4.30	6.00	80.0	80.50	120		100.0	100.50	150		120.0	120.50	170		145.0	145.50	195	
4.40	6.00	80.0	80.50	120		100.0	100.50	150		120.0	120.50	170		145.0	145.50	195	
4.50	6.00	80.0	80.50	120		100.0	110.50	160		130.0	130.50	180		145.0	145.50	195	
4.60	6.00	85.0	85.50	125		110.0	110.50	160		130.0	130.50	180		155.0	155.50	205	
4.70	6.00	84.6	85.10	125		110.0	110.50	160		130.0	130.50	180		155.0	155.60	205	
4.80	6.00	90.0	90.50	140		115.0	115.50	160		140.0	140.50	190		165.0	165.50	210	
4.90	6.00	90.0	90.50	140		115.0	115.50	160		140.0	140.50	190		165.0	165.50	210	
5.00	6.00	90.0	90.50	140		115.0	115.50	160		140.0	140.50	190		165.0	165.50	210	
5.10	6.00	95.0	95.50	140		125.0	125.50	165		150.0	150.50	200		175.0	175.50	220	
5.20	6.00	95.0	95.50	140		125.0	125.50	165		150.0	150.50	200		175.0	175.50	220	
5.30	6.00	95.4	95.90	140		125.0	125.50	165		150.0	150.50	200		175.0	175.50	220	
5.40	6.00	95.0	95.50	140		125.0	125.50	165		150.0	150.50	200		175.0	175.50	240	
5.50	6.00	100.0	100.50	150		140.0	140.50	185		160.0	160.50	210		180.0	180.50	240	
5.60	6.00	100.0	100.50	150		140.0	140.50	185		160.0	160.50	210		190.0	190.50	240	
5.70	6.00	100.0	100.50	150		140.0	140.50	185		159.6	160.50	210		190.0	190.50	240	
5.80	6.00	100.0	100.50	150		140.0	140.50	185		160.0	160.50	210		190.0	190.50	240	
5.90	6.00	100.0	100.50	150		140.0	140.50	185		170.0	170.50	220		190.0	190.50	240	
6.00	6.00	100.0	100.50	150		140.0	140.50	185		170.0	170.50	220		190.0	190.50	240	

ON REQUEST :
Inch Sizes / Special sizes

PACKING :
Single tool per pack



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