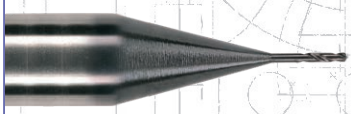
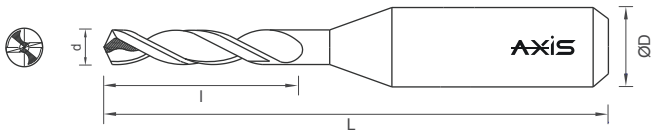
Solid Carbide Drill for Stainless Steel- Shorter Flute Length



T4841

Dia Tolerance : +0 / -0.01

SS | HRC <50 | Ti ALLOY | INCONEL | KOVAR



AXIS NORM | TC GRAIN SUB MICRON | Z 2

25° | 30° | 140° | EXTERNAL | EXTERNAL | DIN 6535 FORM HA | EDGE PREP | AxiCoat TiAlN

APPLICATION

Suitable for Drilling Stainless steel and difficult to machine material like Inconel and Titanium Alloys

OD relief in dia > ø 0.15mm
Helix Angle 25° for ø <1.00
Helix Angle 30° for ø ≥1.00
Available in step of ø 0.010mm

PACKING

Single tool per pack.

Dia ød	Flute Length l	Total Length L	Shank Dia ØDh6
0.10 - 0.14	0.60	38.00	3.00
0.15 - 0.17	0.80	38.00	3.00
0.18 - 0.21	1.00	38.00	3.00
0.22 - 0.24	1.20	38.00	3.00
0.25 - 0.29	1.50	38.00	3.00
0.30 - 0.39	2.50	38.00	3.00
0.40 - 0.69	3.00	38.00	3.00
0.70 - 0.99	4.00	38.00	3.00
1.00 - 1.59	5.00	38.00	3.00
1.60 - 2.69	10.00	45.00	3.00
2.70 - 3.00	12.00	45.00	3.00

SCAN TO WEBSITE

www.axis-microtools.com
info@axis-microtools.com