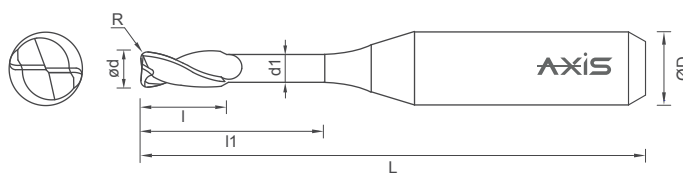


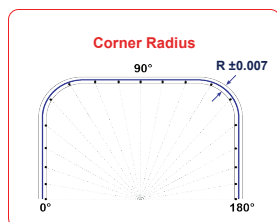


Graphite
CFK
GFK
ZrO₂



Z/2
30°
FORM HA
DIN 6535
AXIS
NORM
μ
TC GRAIN
SUB
MICRO
Diamond
Coated

Dia Tolerance :
+ 0.00 / - 0.015
Concentricity : 0.010 max.



ød	R ±0.007	l	l1	d1	L	ØD h5
0.80	0.08	1.00	4.00	0.75	55	3.00
1.00	0.10	1.00	5.00	0.90	55	3.00
1.00	0.10	1.00	10.00	0.90	55	3.00
1.00	0.10	1.00	15.00	0.90	55	3.00
1.50	0.15	2.00	10.00	1.40	55	3.00
1.50	0.15	2.00	15.00	1.40	55	3.00
2.00	0.20	2.00	10.00	1.90	65	3.00
2.00	0.20	2.00	15.00	1.90	65	3.00
2.00	0.20	2.00	25.00	1.90	65	3.00
2.00	0.50	2.00	15.00	1.90	65	3.00
3.00	0.30	3.00	25.00	2.90	75	4.00
3.00	0.50	3.00	30.00	2.90	75	4.00
6.00	0.50	6.00	40.00	5.90	90	6.00

APPLICATION

Suitable for milling Graphite,
CFK/GFK, Green stage ceramic /
Carbides and Non ferrous

ADVANTAGES

Higher dimensional accuracy
Improved process capability
Extreme wear resistance
CVD Diamond Coating

PACKING

Single tool per pack