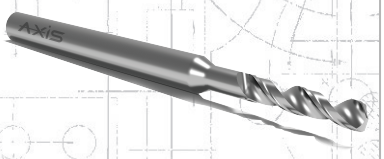
Reinforced Shank mICRO Drills

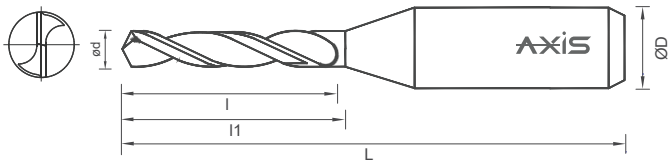
T698



Dia Tolerance

Uncoated : h6
Coated : ±0.003

Steel Low/ Unalloyed | Steel High Alloyed | SS | Cast Iron | Non-Ferrous



Z 2 | 118° | 130° | 30° | AxiH-Ferro | DIN 1899-A | FORM HA DIN 6535

ød <0.40mm | ød ≥0.40mm

A universal drill rendered with self centering & keen cutting abilities for use across different materials and applications

Made from ultra fine grade carbide with a balanced mix of high toughness and excellent hardness

MMP Superfinishing process to ensure better coating adhesion, better chip evacuation and reduced friction of the chips

Dimensions as per DIN 1899-A

Ein universeller Bohrer mit Selbstzentrierung und hervorragenden Schneideigenschaften für den Einsatz bei verschiedenen Materialien und Anwendungen

Hergestellt aus ultrafeinem Hartmetall mit einer ausgewogenen Kombination aus hoher Zähigkeit und sehr hoher Härte

MMP-Superfinishing-Verfahren zur Gewährleistung einer verbesserten Schichthaftung und optimaler Spanabfuhr dank geringerer Reibung der polierten Flächen.

Abmessungen gemäß DIN 1899-A

ød	l	l1	L	ØD h6
0.05	0.50	0.70	25.00	1.00
0.08				
0.09				
0.10				
0.11				
0.12				
0.13	0.80	1.00	25.00	1.00
0.14				
0.15				
0.16	1.10	1.40	25.00	1.00
0.17				
0.18				
0.19				
0.20	1.50	1.80	25.00	1.00
0.21				
0.22				
0.23				
0.24				
0.25	1.90	2.20	25.00	1.00
0.26				
0.27				
0.28				
0.29				
0.30				
0.31	2.40	2.80	25.00	1.00
0.32				
0.33				
0.34				
0.35				
0.36				
0.37				
0.38				

World of mICRO Tools

ISO 9001
ISO 13485

www.axis-microtools.com

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ød	l	l1	L	ØD h6
0.39	2.70	3.60	25.00	1.00
0.40				
0.41				
0.42				
0.43				
0.44				
0.45				
0.46				
0.47				
0.48				
0.49	3.20	4.00	25.00	1.00
0.50				
0.51				
0.52				
0.53				
0.54	3.60	4.50	25.00	1.00
0.55				
0.56				
0.57				
0.58				
0.59				
0.60				
0.61	3.90	4.50	25.00	1.00
0.62	3.90	5.00	25.00	1.00
0.63				
0.64				
0.65				
0.66				
0.67				
0.68				
0.69	4.50	5.60	25.00	1.00
0.70				
0.71				
0.72				
0.73				
0.74				

ød	l	l1	L	ØD h6
0.75	4.50	5.60	25.00	1.00
0.76	5.00	6.30	25.00	1.00
0.77				
0.78				
0.79				
0.80	5.00	6.30	25.00	1.50
0.81				
0.82				
0.83				
0.84				
0.85				
0.86	5.70	7.10	25.00	1.50
0.87				
0.88				
0.89				
0.90				
0.91				
0.92				
0.93				
0.94				
0.95				
0.96	6.50	8.00	25.00	1.50
0.97				
0.98				
0.99				
1.00				
1.05				
1.10	7.30	9.00	25.00	1.50
1.15				
1.20	8.20	10.00	25.00	1.50
1.25				
1.30				
1.35	9.20	11.20	25.00	1.50
1.40				
1.45				
1.50				