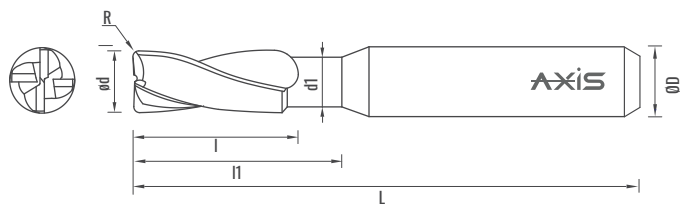


4 Flute End Mill Corner Radius Diamond Coated



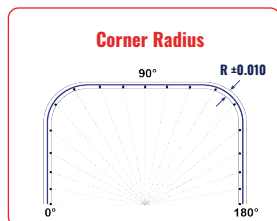
E218-SN

Graphite CFK GFK ZrO₂



Z 4 30° FORM HA DIN 6535 AXIS NORM μ TC GRAIN SUB MICRO Diamond Coated

Dia Tolerance :
+ 0.00 / - 0.020 for Ø < 4.00
+ 0.00 / - 0.030 for Ø ≥ 4.00
Concentricity :
0.010 max.



APPLICATION

Suitable for milling Graphite,
CFK/GFK, Green stage ceramic /
Carbides and Non ferrous

ADVANTAGES

Higher dimensional accuracy

Improved process capability

Extreme wear resistance
CVD Diamond Coating

PACKING

Single tool per pack

ON REQUEST

Special Sizes / Inch Sizes

Ød	R ±0.010	l	l1	d1	L	ØD h5
4.00	0.50	6.0	10.0	3.80	60	6.00
6.00	0.50	9.0	20.0	5.80	60	6.00
6.00	0.50	9.0	60.0	5.80	100	6.00
6.00	1.00	9.0	20.0	5.80	60	6.00
6.00	1.00	9.0	60.0	5.80	100	6.00
8.00	1.00	12.0	30.0	7.80	90	8.00
8.00	1.00	12.0	80.0	7.80	140	8.00
10.00	1.00	20.0	30.0	9.80	100	10.00
10.00	1.00	20.0	100.0	9.80	150	10.00
12.00	1.00	24.0	30.0	11.80	100	12.00
12.00	1.00	24.0	100.0	11.80	150	12.00