



Medium Flute Length Series

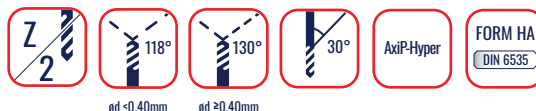
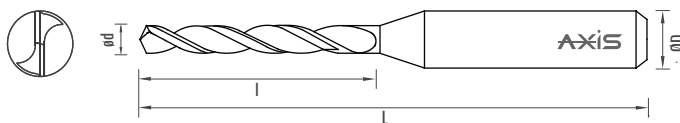
Dia Range : $\varnothing 0.10-3.00\text{mm}$

Flute Length : ~5-8d

Dia Tolerance

Uncoated : h6

Coated : ± 0.003



$\varnothing d < 0.40\text{mm}$

$\varnothing d \geq 0.40\text{mm}$



A versatile drill crafted with good centering and keen cutting abilities for use across different materials and applications.

Differentiated web taper for faster chip evacuation.

Made from ultra fine grade carbide with a balanced mix of optimised toughness and hardness.

Finely honed cutting edge and highly polished flutes by MMP Superfinishing process for superior edge strength, chip evacuation, better coating adhesion and longer tool life.

NexGen geometry for better positional accuracy for hole quality.



Ein vielseitig einsetzbarer Bohrer mit guter Zentrierung und hervorragenden Schneideigenschaften für den Einsatz bei verschiedenen Materialien und Anwendungen.

Differenzierte Kernverjüngung für sicherere Spanabfuhr.

Hergestellt aus ultrafeinem Hartmetall mit einer ausgewogenen Mischung aus optimierter Zähigkeit und Härte.

Hochpräzise Schneidkantenverrundung und im MMP-Superfinishing-Verfahren hochglanzpolierte Schneiden für eine überlegene Kantenstärke, Spanabfuhr, verbesserte Beschichtungshaftung und längere Werkzeugstandzeiten.

NexGen-Geometrie für bessere Positionsgenauigkeit für Lochqualität.

World of mICRO Tools



www.axis-microtools.com

Ød	l	L	ØD h6	Stock	
				Uncoated	Coated
0.10	0.8	38	3.00	•	•
0.11				•	•
0.12				•	•
0.13				•	•
0.14				•	•
0.15	1.0	38	3.00	•	•
0.16				•	•
0.17				•	•
0.18				•	•
0.19				•	•
0.20	1.5	38	3.00	•	•
0.21				•	•
0.22				•	•
0.23				•	•
0.24				•	•
0.25	2.0	38	3.00	•	•
0.26				•	•
0.27				•	•
0.28				•	•
0.29				•	•
0.30	3.0	38	3.00	•	•
0.31				•	•
0.32				•	•
0.33				•	•
0.34				•	•
0.35	4.0	38	3.00	•	•
0.36				•	•
0.37				•	•
0.38				•	•
0.39				•	•
0.40	5.0	38	3.00	•	•
0.41				•	•
0.42				•	•
0.43				•	•
0.44				•	•
0.45	5.0	38	3.00	•	•
0.46				•	•
0.47				•	•
0.48				•	•
0.49				•	•
0.50	5.0	38	3.00	•	•
0.51				•	•
0.52				•	•
0.53				•	•
0.54				•	•
0.55	5.0	38	3.00	•	•
0.56				•	•
0.57				•	•
0.58				•	•
0.59				•	•
0.60	5.0	38	3.00	•	•
0.61				•	•

T302-SN

ød	l	L	ØD h6	Stock	
				Uncoated	Coated
0.62	5.0	38	3.00	•	•
0.63				•	•
0.64				•	•
0.65				•	•
0.66				•	•
0.67				•	•
0.68				•	•
0.69				•	•
0.70				•	•
0.71				•	•
0.72				•	•
0.73				•	•
0.74				•	•
0.75				•	•
0.76				•	•
0.77				•	•
0.78				•	•
0.79				•	•
0.80	6.0	38	3.00	•	•
0.81				•	•
0.82				•	•
0.83				•	•
0.84				•	•
0.85				•	•
0.86				•	•
0.87				•	•
0.88				•	•
0.89				•	•
0.90	8.0	38	3.00	•	•
0.91				•	•
0.92				•	•
0.93				•	•
0.94				•	•
0.95				•	•
0.96				•	•
0.97				•	•
0.98				•	•
0.99				•	•
1.00				•	•
1.01				•	•
1.02				•	•
1.03				•	•
1.04				•	•
1.05				•	•
1.06				•	•
1.07				•	•
1.08				•	•
1.09	10.0	38	3.00	•	•
1.10				•	•
1.11				•	•
1.12				•	•
1.13				•	•
1.14				•	•
1.15				•	•
1.16				•	•
1.17				•	•
1.18				•	•
1.19				•	•
1.20				•	•
1.21				•	•
1.22				•	•
1.23				•	•
1.24				•	•
1.25				•	•
1.26				•	•
1.27				•	•
1.28				•	•
1.29				•	•
1.30				•	•

ød	l	L	ØD h6	Stock	
				Uncoated	Coated
1.31	10.0	38	3.00	•	•
1.32				•	•
1.33				•	•
1.34				•	•
1.35				•	•
1.36				•	•
1.37				•	•
1.38				•	•
1.39				•	•
1.40				•	•
1.41				•	•
1.42				•	•
1.43				•	•
1.44				•	•
1.45				•	•
1.46				•	•
1.47				•	•
1.48				•	•
1.49	12.0	38	3.00	•	•
1.50				•	•
1.51				•	•
1.52				•	•
1.53				•	•
1.54				•	•
1.55				•	•
1.56				•	•
1.57				•	•
1.58				•	•
1.59				•	•
1.60				•	•
1.61				•	•
1.62				•	•
1.63				•	•
1.64				•	•
1.65				•	•
1.66				•	•
1.67				•	•
1.68				•	•
1.69				•	•
1.70				•	•
1.71				•	•
1.72				•	•
1.73				•	•
1.74				•	•
1.75				•	•
1.76				•	•
1.77				•	•
1.78				•	•
1.79				•	•
1.80				•	•
1.81				•	•
1.82				•	•
1.83				•	•
1.84				•	•
1.85				•	•
1.86				•	•
1.87				•	•
1.88				•	•
1.89				•	•
1.90				•	•
1.91				•	•
1.92				•	•
1.93				•	•
1.94				•	•
1.95				•	•
1.96				•	•
1.97				•	•
1.98				•	•
1.99				•	•

T302-SN

ød	l	L	ØD h6	Stock	
				Uncoated	Coated
2.00	12.0	38	3.00	●	●
2.01				●	●
2.02				●	●
2.03				●	●
2.04				●	●
2.05				●	●
2.06				●	●
2.07				●	●
2.08				●	●
2.09				●	●
2.10				●	●
2.11				●	●
2.12				●	●
2.13				●	●
2.14				●	●
2.15				●	●
2.16				●	●
2.17				●	●
2.18				●	●
2.19				●	●
2.20	14.0	45	3.00	●	●
2.21				●	●
2.22				●	●
2.23				●	●
2.24				●	●
2.25				●	●
2.26				●	●
2.27				●	●
2.28				●	●
2.29				●	●
2.30				●	●
2.31				●	●
2.32				●	●
2.33				●	●
2.34				●	●
2.35				●	●
2.36				●	●
2.37				●	●
2.38				●	●
2.39				●	●
2.40	16.0	45	3.00	●	●
2.41				●	●
2.42				●	●
2.43				●	●
2.44				●	●
2.45				●	●
2.46				●	●
2.47				●	●
2.48				●	●
2.49				●	●
2.50				●	●

ød	l	L	ØD h6	Stock	
				Uncoated	Coated
2.51	16.0	45	3.00	●	●
2.52				●	●
2.53				●	●
2.54				●	●
2.55				●	●
2.56				●	●
2.57				●	●
2.58				●	●
2.59				●	●
2.60				●	●
2.61				●	●
2.62				●	●
2.63				●	●
2.64				●	●
2.65				●	●
2.66				●	●
2.67				●	●
2.68				●	●
2.69				●	●
2.70	18.0	45	3.00	●	●
2.71				●	●
2.72				●	●
2.73				●	●
2.74				●	●
2.75				●	●
2.76				●	●
2.77				●	●
2.78				●	●
2.79				●	●
2.80				●	●
2.81				●	●
2.82				●	●
2.83				●	●
2.84				●	●
2.85				●	●
2.86				●	●
2.87				●	●
2.88				●	●
2.89				●	●
2.90				●	●
2.91				●	●
2.92				●	●
2.93				●	●
2.94				●	●
2.95				●	●
2.96				●	●
2.97				●	●
2.98				●	●
2.99				●	●
3.00				●	●

In Stock ● Not in Stock ○